

TUBOBEND 42

1-axis controlled tube bending machine (for tubes up to Ø 42 mm)



Features / Equipment

- Electronic control with automatic eightfold sequencing of the bending angle
- Display for nominal/actual values of the bending angle
- Hydraulic mandrel retraction
- Length stops
- Mobile and flexible to use

Options

- Following pressure die
- Manual or automatic mandrel lubrication device
- Available tube lengths (over mandrel): 1500, 3000, 4500 and 6000 mm
- Internal and external deburring unit
- Assembly device for cutting rings
- Flaring device
- Chamfering device

Technical Data

Maximum tube diameter (OD)	42 mm
Maximum bending radius (CLR) ¹	90 mm
Bending speed	20 °/s
Bending accuracy	± 0,2 °
Dimensions (LxWxH) ²	1800 x 800 x 1200 mm
Weight, approx. ²	350 kg
Power requirement	1,5 kW

¹ depends on tube diameter (OD)

² at min. tube length (over mandrel)

Subject to technical alteration • 2009-08



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PIPE FABRICATION

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