

# PB 60

Ram bending machine for thick-walled tubes up to Ø 60 mm



## Features / Equipment

- Free-standing and pivoting bending unit for maximum bending space
- Regulation of the bending angle by adjusting the limit switch for the hydraulic ram
- Rugged device for flexible use even on jobsites
- Short set-up times due to plug-in bending tools
- Machine suited for simple bending applications and thick-walled tubes

## Technical data

Maximum tube diameter (OD)	60 mm
Maximum practicable bending angle <sup>1</sup>	ca. 170 °
Maximum stroke of the ram	400 mm
Bending speed (feed rate of the ram)	28 mm/s
Dimensions (LxWxH)	1240 x 900 x 1240 mm
Weight, approx.	480 kg
Power requirement	2,2 kW

<sup>1</sup> depends on tube diameter (OD) and bending radius

Subject to technical alteration • 2009-08



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PIPE FABRICATION

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