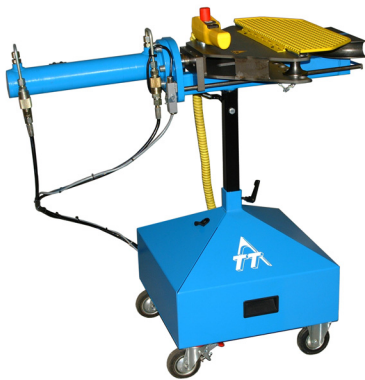


PB 42 / PB 42 plus

Ram bending machines for thick-walled tubes up to Ø 42 mm



PB 42



PB 42 plus

Features / Equipment

- Free-standing and pivoting bending unit for maximum bending space
- Regulation of the bending angle by adjusting the limit switch for the hydraulic ram
- Rugged device for mobile and flexible use even on jobsites
- Short set-up times due to plug-in bending tools
- Machine suited for simple bending applications and thick-walled tubes

Additional Features PB 42 plus

- Internal and external deburring unit
- Integrated seating device for cutting ring assembly unit and/or flaring unit with manual pressure adjustment

Technical Data	PB 42	PB 42 plus
Maximum tube diameter (OD)	42 mm	42 mm
Maximum practicable bending angle ¹	ca. 170 °	ca. 170 °
Maximum stroke of the ram	300 mm	300 mm
Bending speed (feed rate of the ram)	25 mm/s	25 mm/s
Dimensions (LxWxH)	1100 x 650 x 1100 mm	1200 x 800 x 1200 mm
Weight, approx.	100 kg	200 kg
Power requirement	1,2 kW	1,8 kW

¹ depends on tube diameter (OD) and bending radius

Subject to technical alteration • 2009-08



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FOR PERFECT
PIPE FABRICATION

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